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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/525,686	02/22/2005	Stefan Kirchhoff	DN 02 - 011	9517
Michael J Herm	7590 01/21/200 nan	EXAMINER		
Minerals Technologies Inc			BROWN II, DAVID N	
One Highland Avenue Bethlehem, PA 18017			ART UNIT	PAPER NUMBER
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Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)				
	10/525,686	KIRCHHOFF ET AL.				
Office Action Summary	Examiner	Art Unit				
	DAVID N. BROWN II	1791				
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply						
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).						
Status						
1) Responsive to communication(s) filed on						
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closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims						
4)⊠ Claim(s) <u>1-15</u> is/are pending in the application.						
• • • • • • • • • • • • • • • • • • • •	4a) Of the above claim(s) is/are withdrawn from consideration.					
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>1-15</u> is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and/or	election requirement					
Application Papers						
9)☐ The specification is objected to by the Examiner.						
10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).						
11)☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.						
Priority under 35 U.S.C. § 119						
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some coll None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 						
Attachment(s)	_					
1) Notice of References Cited (PTO-892)	4) Interview Summary					
2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date Notice of Informal Patent Application						
Paper No(s)/Mail Date 6) Other:						

DETAILED ACTION

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35
 U.S.C. 102 that form the basis for the rejections under this section made in this
 Office action:

A person shall be entitled to a patent unless -

- (a) the invention was known or used by others in this country, or patented or described in a printed publication in this or a foreign country, before the invention thereof by the applicant for a patent.
- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 2. Claims 1-4, 6, 10, and 11 are rejected under 35 U.S.C. 102(b) as being anticipated by US Patent 4,107,244 (Ochiai).

In regard to applicant claim 1, Ochiai discloses a "Method and apparatus for repairing damaged surface of refractory lined vessel," (title). In order to identify areas in need of repair, Ochiai teaches using a microwave transmitter or a laser emitter (col. 4 lines 19-24; col. 5 lines 1-43), where according to column 4 line 24: "The emitted microwaves are reflected on the surface of the wear lining 3, are returned to the antenna 10, and enter the profile measuring machine after passing through the inverse route, and are separated by the circulator (not shown) and enter the reception unit." Ochiai continues in column 4 line 30: "The distance r from the reference position to the surface of the wear lining 3 is obtained by detecting the phase difference between the transmission wave and reception wave, and is stored in the memory operation circuit 13

together with the signal of the position. The signals and the set profile (measured distance r_o of new wear lining 3) are compared and the difference (damage amount) is displayed." Based to this information, Ochiai provides a "profile measuring machine" and stores information together "with the signal of the position." One skilled in the art would have recognized and appreciated that this process would have to be repeated in order to repair a damaged section of a lined vessel. Thus each stored profile measurement taken with respect to a position becomes an "area of the lining having a thickness below a predetermined threshold value," as according to applicant claim 1. As the measuring process continues, more positions are acquired. Each position is an individual "isolated area". The sum total of these positions is the "combined isolated area," as according to the applicant claim. In applicant claim, values of 1 or 0 are assigned with respect to the necessity of repair where the value of 1 indicates need of repair. The data in the form of 1 xor 0 is known in the art as binary data. Also known in the art is the fact that any data in the form of "yes xor no," "on xor off," "proceed xor terminate" etc. is known as being in binary form. The Ochiai patent uses the same logic: If r = the reference distance value and r_o = the measured distance value, then all areas $r_o > (r-x)$ where x is an arbitrary value, and (r-x) is the threshold value for repair will be repaired. All areas that return $r_0 \le (r-x)$ will be above the threshold level and will not be subject to repair. Also of note are times when x = 0. These are times when the reference value itself is the threshold value. Because the apparatus has only two options at this

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point, the logic becomes: *commence repair iff* $r_o > (r-x)$. The resulting command is "repair xor don't repair." This is binary logic.

Regarding claims 2-4, the limitation in claim 2 is addressed in the title "...

Refractory Lined Vessel" of the Ochiai patent. As for claims 3 and 4, Ochiai states in the background section (line 14,): "The refractory lined vessels referred to in this invention are ladles, torpedo cars, mixers, converters, electric furnaces, spare or additional refining furnaces, and the like which are used in the steel making." The method of Ochiai is used on metallurgical vessels as claimed by the applicant. This method employs a non-contact measuring device such as a laser (addressing claim 6) or microwaves (column 4 line 67). The controller, which is labeled element 19 in figure 6 of (Ochiai) electronically connects the measuring and repairing devices. This connection addresses applicant claim 10. Being that these devices are electronic, applicant claim 11 is hereby addressed.

Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

- 4. The factual inquiries set forth in *Graham* **v.** *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:
 - 1. Determining the scope and contents of the prior art.
 - 2. Ascertaining the differences between the prior art and the claims at issue.
 - 3. Resolving the level of ordinary skill in the pertinent art.
 - 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.
- 5. Claims 5 and 7 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ochiai as applied to claim 4 (for claim 5) or claim 6 (for claim 7).

 With respect to claim 5, while Ochiai is silent on the particular ladle to be repaired, the repair of any ladle according to the Ochiai invention would be the same regardless to the particular use of the ladle. All of the ladles recited in applicant claim 5 have identical structures and would therefore be repaired in the same fashion. For these reasons, it would have been obvious in the art to use the repair operation suggested by Ochiai for repairing the particular ladles recited in this claim since the repair operation suggested by Ochiai would be equivalently applicable.

With respect to claim 7, Ochiai discloses using a laser-based measuring device.

One skilled in the art would have known a mirror scanner to be in operation at the time of the invention. An artisan would have reasonably recognized and appreciated that that a mirror scanner is functionally equivalent to the scanning laser suggested by Ochiai. That is, the mirror scanner would be effective in detecting defect in a liner by scanning through an inner wall of a lined vessel and

obtain a profile measurement distance of the inner wall. Therefore it would have been obvious to one having ordinary skill in the art at the time of the invention to use a mirror scanning laser instead of a laser device as such is an art recognized effective means for detecting defect of a lined inner wall of a vessel.

6. Claims 8 and 9 rejected under 35 U.S.C. 103(a) as being unpatentable over Ochiai as applied to claim 1 and in view of US Patent 4,690,328 (Roehl). Ochiai addresses the movement of [Ochiai's] device in claims 4 and 5: "4. In the method as defined in claim 1 in which the antenna and gunning nozzle are made to rotate with the axis line of the vessel or the line in parallel with the axis line as the center, and are shifted for a fixed distance along the axis line of the vessel or a line in parallel with the axis line. 5. In the method as defined in claim 1 in which the antenna and the gunning nozzle are continuously shifted along the axis line of the vessel or a spiral with the line in parallel with the axis line as the center axis". Not disclosed by Ochiai however is whether or not the device is tiltable. Roehl discloses a portable device for the repair of refractory linings that, according to the abstract, has an arm universally pivoted on a frame (abstract; col. 1 lines 28-32; col. 4 lines 50-65; figure 4). This arm is further described in the abstract as having a spray nozzle on the outer end. The device mentioned by Ochiai is intended to reach all areas of the refractory lining needing repair and is movable to accomplish such a purpose. Roehl uses a tilting mechanism in order to accomplish the same purpose. This is why one skilled in the art would recognize a tilting means as another means to move the device in order to accomplish the aforementioned task. It would have been obvious to one skilled in Application/Control Number: 10/525,686

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the art at the time of the invention to provide a tilting mechanism on a device of Ochiai in order to enhance the versatility of the device of Ochiai and to enable it to repair effectively lined vessel in a hard to reach area.

7. Claims 12-15 are rejected under 35 U.S.C. 103(a) as being unpatentable over Ochiai as applied to claim 1 and in view of US Patent Application Publication 2002/0158368 Wirth.

Although Ochiai's method combines isolated areas and records positions, the coordinates are not mapped to a rectangular or cylindrical coordinate system (applicant calims 12 and 13). Ochiai does not mention the creation or use (for calibration) of a simulation (applicant claims 14 and 15). Wirth does, however, teach these concepts. Wirth addresses applicant claims 12 and 13. In paragraph [0038] Wirth recites:" ... laser reader 706 is used to acquire the point cloud... the point cloud represents the dimensions of the interior of the vessel as recognized by a person of ordinary skill in the art." Later (Wirth) discloses [paragraph 0046]: "The data extracted from the point cloud is compared with the reference vessel characteristics to establish the deficiencies in the vessel lining. With these deficiencies defined, corresponding matrix data is generated and stored in predefined matrices." The point cloud may be defined in three-space coordinates f(x, y, z) or in terms of a cylinder by $f(p, \varphi, z)$ with mathematical manipulation. It would be obvious to one having ordinary skill in the art at the time of the invention to use mathematical manipulation such as defining the defects in three-space coordinates f(x, y, z) or in terms of a cylinder by $f(\rho, \varphi, z)$ in order to map the defined defective areas to a computer in order to develop a

repair program. Wirth also uses computer programs and geometry [paragraph 0045] in order to create simulations in 3-space. These simulations are used in calibration and repair paragraph 0046, 0101]. Claims 14 and 15 are also addressed by Wirth. Wirth discloses in the abstract: "The disclosed systems and methods further include means for comparing the 3D geometric data corresponding to the interior of the vessel with 3D geometric data provided as a reference, generating a 3D repair trace based on the comparison, and controlling a spray gun for applying refractory material according to the trace by taking into account a set of physical variables related to the vessel and the refractory material." The 3-D reference taught here is analogous to the simulation described in the applicant claims 14 and 15. This information is discussed again in paragraph [0028]. The device computes the difference between the reference and the actual vessel in order to judge repair performance. One would appreciate the combined teachings or Ochiai and Wirth to repair vessels. It would also be obvious to one having ordinary skill in the art at the time of the invention to create a simulation program in order to calibrate the repair program or to measure the extent of the repair performed.

Response to Arguments

1. Applicant's arguments filed 10/29/2008 have been fully considered but they are not persuasive. Applicant argues that the Ochai reference does not teach the combining isolated areas of the lining having a thickness below the predetermined threshold value being combined into combined areas of the lining to which the assigned binary value for areas of the lining have a thickness below

the predetermined threshold value. The Ochai method provides for this step as described in the above rejection.

- Ochai is not silent as to the repair of ladles in general (Ochai col. 1 paragraph 2). Ochai does not describe the particular ladles to be repaired.
 Therefore it would have been obvious to use the general ladle repair method of Ochai to repair a particular ladle used in a particular application.
- 3. Ochai discloses using a laser-based measuring device (Ochai col. 4 lines 67-68). This makes the use of a mirror scanner obvious as discussed above.

Conclusion

4. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to DAVID N. BROWN II whose telephone

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number is (571)270-5497. The examiner can normally be reached on Monday-

Thursday 7:30a-5:00p EST.

If attempts to reach the examiner by telephone are unsuccessful, the

examiner's supervisor, Joseph Del Sole can be reached on (571)-272-1130. The

fax phone number for the organization where this application or proceeding is

assigned is 571-273-8300.

Information regarding the status of an application may be obtained from

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9199 (IN USA OR CANADA) or 571-272-1000.

/DAVID N. BROWN II/

Examiner, Art Unit 1791

/Joseph S. Del Sole/

Supervisory Patent Examiner, Art Unit 1791